Simple, small design for world-wide usage.

- Six sensing methods
- Cable type (three cable lengths) and M8 connector type are available.
- NPN output, PNP output, light ON, dark ON can be selected.
- Background suppression (BGS) type detects objects only, ignoring the background.
- Red LED type available for easy alignment in long distance applications (through-beam type, polarized retroreflective type, small-beam reflective type, BGS type)
- Convergent reflective type is ideal for detecting objects at a short distance with a background.
- Also available without sensitivity adjustment (through-beam, polarized retroreflective types)
- Air blower mounting block for installing an air blower to clean the lens surface. Ideal to maintain a clean lens surface and sensor performance.
- CE marked

Types

- Photoelectric Switches

<table>
<thead>
<tr>
<th>Sensing Method</th>
<th>Sensing Range</th>
<th>Connection</th>
<th>Cable Length</th>
<th>Operation Mode</th>
<th>Type No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Red LED</td>
<td></td>
<td></td>
<td>Light ON</td>
<td>SA1E-TN1</td>
<td>NPN Output</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Dark ON</td>
<td>SA1E-TN2</td>
<td>PNP Output</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>1m</td>
<td>SA1E-TP1</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>2m</td>
<td>SA1E-TP1-2M</td>
<td></td>
</tr>
<tr>
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<td></td>
<td></td>
<td>5m</td>
<td>SA1E-TP1-5M</td>
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<td></td>
<td>10m</td>
<td>SA1E-TN1-2M</td>
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</tr>
<tr>
<td></td>
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<td></td>
<td>SA1E-TN2-2M</td>
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<td>SA1E-TN1-5M</td>
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<td></td>
<td>SA1E-TN2-5M</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Connector</td>
<td>Light ON</td>
<td>SA1E-TN1C</td>
</tr>
<tr>
<td></td>
<td></td>
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<td>Dark ON</td>
<td>SA1E-TN2C</td>
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<tr>
<td></td>
<td></td>
<td></td>
<td>1m</td>
<td>SA1E-TN1-NA</td>
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<td>2m</td>
<td>SA1E-TN1-NA-2M</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>5m</td>
<td>SA1E-TN1-NA-5M</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Connector</td>
<td>Light ON</td>
<td>SA1E-TN1C-NA</td>
</tr>
<tr>
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<td></td>
<td></td>
<td></td>
<td>Dark ON</td>
<td>SA1E-TN2C-NA</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>1m</td>
<td>SA1E-TN1-NA-2M</td>
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<td></td>
<td>2m</td>
<td>SA1E-TN1-NA-2M</td>
<td></td>
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<tr>
<td></td>
<td></td>
<td></td>
<td>5m</td>
<td>SA1E-TN1-NA-5M</td>
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<tr>
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<td></td>
<td>Connector</td>
<td>Light ON</td>
<td>SA1E-TN1C-NA</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Dark ON</td>
<td>SA1E-TN2C-NA</td>
</tr>
<tr>
<td></td>
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<td></td>
<td>1m</td>
<td>SA1E-TN1-NA-2M</td>
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<td>2m</td>
<td>SA1E-TN1-NA-2M</td>
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<td>5m</td>
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<td>Connector</td>
<td>Light ON</td>
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<td></td>
<td>Dark ON</td>
<td>SA1E-TN2C-NA</td>
</tr>
<tr>
<td>Red LED</td>
<td></td>
<td></td>
<td>Light ON</td>
<td>SA1E-PN1</td>
<td></td>
</tr>
<tr>
<td>Polardsed Retroreflective</td>
<td></td>
<td></td>
<td>Dark ON</td>
<td>SA1E-PN2</td>
<td></td>
</tr>
<tr>
<td>w/ Sensitivity Adjustment</td>
<td></td>
<td></td>
<td>1m</td>
<td>SA1E-PN1-2M</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>2m</td>
<td>SA1E-PN1-5M</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Connector</td>
<td>Light ON</td>
<td>SA1E-PN1C</td>
</tr>
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<td></td>
<td></td>
<td></td>
<td></td>
<td>Dark ON</td>
<td>SA1E-PN2C</td>
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<td></td>
<td>1m</td>
<td>SA1E-PN1-2M</td>
<td></td>
</tr>
<tr>
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<td>2m</td>
<td>SA1E-PN1-5M</td>
<td></td>
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<td></td>
<td></td>
<td>Connector</td>
<td>Light ON</td>
<td>SA1E-PN1C-NA</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Dark ON</td>
<td>SA1E-PN2C-NA</td>
</tr>
</tbody>
</table>

Note: Maintain at least the distance shown in the ( ) between the SA1E photoelectric switch and reflector. Reflectors are not supplied and must be ordered separately.

See the characteristics on page 1273.
## Types

### Photoelectric Switches

<table>
<thead>
<tr>
<th>Sensing Method</th>
<th>Sensing Range</th>
<th>Connection</th>
<th>Cable Length</th>
<th>Operation Mode</th>
<th>Type No.</th>
<th>NPN Output</th>
<th>PNP Output</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diffuse-reflective Infrared LED</td>
<td>700 mm</td>
<td>1m</td>
<td>Light ON</td>
<td>SA1E-DN1</td>
<td>SA1E-DP1</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>2m</td>
<td>Light ON</td>
<td>SA1E-DN2</td>
<td>Dark ON</td>
<td>SA1E-DP2</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>5m</td>
<td>Light ON</td>
<td>SA1E-DN5</td>
<td>Dark ON</td>
<td>SA1E-DP5</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Small-beam Reflective Red LED</td>
<td>50 to 150 mm</td>
<td>1m</td>
<td>Light ON</td>
<td>SA1E-NN1</td>
<td>Dark ON</td>
<td>SA1E-NP1</td>
<td></td>
</tr>
<tr>
<td></td>
<td>2m</td>
<td>Light ON</td>
<td>SA1E-NN2</td>
<td>Dark ON</td>
<td>SA1E-NP2</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>5m</td>
<td>Light ON</td>
<td>SA1E-NN5</td>
<td>Dark ON</td>
<td>SA1E-NP5</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Background Suppression Red LED</td>
<td>20 to 200 mm</td>
<td>1m</td>
<td>Light ON</td>
<td>SA1E-BN1</td>
<td>Dark ON</td>
<td>SA1E-BP1</td>
<td></td>
</tr>
<tr>
<td></td>
<td>2m</td>
<td>Light ON</td>
<td>SA1E-BN2</td>
<td>Dark ON</td>
<td>SA1E-BP2</td>
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<td></td>
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<tr>
<td></td>
<td>5m</td>
<td>Light ON</td>
<td>SA1E-BN5</td>
<td>Dark ON</td>
<td>SA1E-BP5</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Convergent Reflective Infrared LED</td>
<td>5 to 35 mm</td>
<td>1m</td>
<td>Light ON</td>
<td>SA1E-GN1</td>
<td>Dark ON</td>
<td>SA1E-GP1</td>
<td></td>
</tr>
<tr>
<td></td>
<td>2m</td>
<td>Light ON</td>
<td>SA1E-GN2</td>
<td>Dark ON</td>
<td>SA1E-GP2</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>5m</td>
<td>Light ON</td>
<td>SA1E-GN5</td>
<td>Dark ON</td>
<td>SA1E-GP5</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### Accessories (optional)

#### Slits (for through-beam type)

<table>
<thead>
<tr>
<th>Item</th>
<th>Slit Size</th>
<th>Type No.</th>
<th>Ordering Type No.</th>
<th>Package Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>Vertical Slit</td>
<td>0.5 mm x 18 mm</td>
<td>SA9Z-S06</td>
<td>SA9Z-S06PN02</td>
<td>2</td>
</tr>
<tr>
<td></td>
<td>1.0 mm x 18 mm</td>
<td>SA9Z-S07</td>
<td>SA9Z-S07PN02</td>
<td></td>
</tr>
<tr>
<td></td>
<td>2.0 mm x 18 mm</td>
<td>SA9Z-S08</td>
<td>SA9Z-S08PN02</td>
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</tr>
<tr>
<td>Horizontal Slit</td>
<td>0.5 mm x 6.5 mm</td>
<td>SA9Z-S09</td>
<td>SA9Z-S09PN02</td>
<td></td>
</tr>
<tr>
<td></td>
<td>1.0 mm x 6.5 mm</td>
<td>SA9Z-S10</td>
<td>SA9Z-S10PN02</td>
<td></td>
</tr>
<tr>
<td></td>
<td>2.0 mm x 6.5 mm</td>
<td>SA9Z-S11</td>
<td>SA9Z-S11PN02</td>
<td></td>
</tr>
<tr>
<td>Round Slit</td>
<td>ø0.5 mm</td>
<td>SA9Z-S12</td>
<td>SA9Z-S12PN02</td>
<td></td>
</tr>
<tr>
<td></td>
<td>ø1.0 mm</td>
<td>SA9Z-S13</td>
<td>SA9Z-S13PN02</td>
<td></td>
</tr>
<tr>
<td></td>
<td>ø2.0 mm</td>
<td>SA9Z-S14</td>
<td>SA9Z-S14PN02</td>
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</tbody>
</table>

#### Mounting Brackets

<table>
<thead>
<tr>
<th>Item</th>
<th>Type No.</th>
<th>Package Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>Vertical Mounting</td>
<td>SA9Z-K01</td>
<td>1</td>
</tr>
<tr>
<td>Horizontal Mounting</td>
<td>SA9Z-K02</td>
<td>1</td>
</tr>
<tr>
<td>Cover Type</td>
<td>SA9Z-K03</td>
<td>1</td>
</tr>
</tbody>
</table>

### Reflectors (for polarized retroreflective type)

<table>
<thead>
<tr>
<th>Item</th>
<th>Type No.</th>
<th>Package Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard</td>
<td>IAC-R5</td>
<td>1</td>
</tr>
<tr>
<td>Small</td>
<td>IAC-R6</td>
<td></td>
</tr>
<tr>
<td>Large</td>
<td>IAC-R8</td>
<td></td>
</tr>
<tr>
<td>Narrow (rear/side mounting)</td>
<td>IAC-R7M</td>
<td></td>
</tr>
<tr>
<td>Narrow (rear mounting)</td>
<td>IAC-R7B</td>
<td></td>
</tr>
<tr>
<td>Narrow (side mounting)</td>
<td>IAC-R7S</td>
<td></td>
</tr>
<tr>
<td>Tape Type (40 x 35 mm)</td>
<td>IAC-RS1</td>
<td></td>
</tr>
<tr>
<td>Tape Type (80 x 70 mm)</td>
<td>IAC-RS2</td>
<td></td>
</tr>
</tbody>
</table>

- The IAC-L2 is not supplied with mounting screws and nuts. Use commercially available M4 screws and nuts for mounting the IAC-R5 reflector.
- The IAC-L3 is supplied with two mounting screws (M3 x 8 mm screws).
- The IAC-L5 is supplied with two mounting screws (M4 x 10 mm screws).
- The IAC-R7M and IAC-R7S are supplied with two M3 x 8 mm self-tapping screws, two flat washers, and two spring washers.
- The IAC-R7B is supplied with an M3 x 8 mm self-tapping screw, a flat washer, and a spring washer.

---

Flush Silhouette Controls
Display Units Display Lights Safety Products Safety Terminals
Terminal Blocks
circuit Protectors
Relays & Timers
Sockets
Power Supplies
PLCs & SmartRelay
Operator Interfaces
Sensors
Control Stations
Explosion Protection
References

1265
SA1E Miniature Photoelectric Switches (Built-in Amplifier Type)

Specifications

<table>
<thead>
<tr>
<th>Sensing Method</th>
<th>Through-beam</th>
<th>Polarized Retroreflective</th>
<th>Diffuse-reflective</th>
<th>Small-beam Reflective</th>
<th>Background Suppression (BGS)</th>
<th>Convergent Reflective</th>
</tr>
</thead>
<tbody>
<tr>
<td>Type No.</td>
<td>SA1E-T</td>
<td>SA1E-P</td>
<td>SA1E-D</td>
<td>SA1E-N</td>
<td>SA1E-B</td>
<td>SA1E-G</td>
</tr>
</tbody>
</table>

- **Power Voltage**: 12 to 24V DC (Operating range: 10 to 30V DC) Equipped with reverse-polarity protection
- **Current Draw**: Projector: 15 mA Receiver: 20 mA 30 mA
- **Sensing Range**: 10m (with sensitivity adjustment)
- **Adjustable Sensing Range**: 40 to 200 mm
- **Detectable Object**: Opaque
- **Response Time**: 1 ms maximum
- **Sensitivity Adjustment**: Adjustable using a potentiometer (approx. 260°)
- **Light Source Element**: Infrared LED Red LED
- **Operation Mode**: Light ON/Dark ON
- **Control Output**: NPN open collector or PNP open collector 30V DC, 100 mA maximum Voltage drop: 1.2V maximum (BGS type: 2V maximum) Short-circuit protection
- **LED Indicators**: Operation LED: Yellow Stable LED: Green Power LED: Green (Through-beam type projector)
- **Interference Prevention**: Two units can be mounted in close proximity.
- **Degree of Protection**: IP67 (IEC 60529)
- **Extraneous Light Immunity**: Sunlight: 10,000 lux maximum, Incandescent lamp: 5,000 lux maximum (at receiver)
- **Operating Temperature**: -25 to +55°C (no freezing)
- **Dielectric Strength**: Between live part and mounting bracket: 20 MΩ maximum (500V DC megger)
- **Vibration Resistance**: Damage limits: 10 to 55 Hz, Amplitude 0.75 mm, 20 cycles in each of 3 axes
- **Shock Resistance**: Damage limits: 500 m/s², 10 shocks in each of 3 axes
- **Material**: Housing: PC/PBT, Lens: PC (Polarized retroreflective type: PMMA), Indicator cover: PC
- **Attachments**: Instruction sheet, Sensitivity control screwdriver
- **Weight (approx.)**: 12g
- **Connection Method**: Grounding terminal (4-pin)

Note 1: Maintain at least the distance shown below between the SA1E photoelectric switch and reflector.
- IAC-R5, R6, R7, R8: 100 mm
- IAC-RS1, R5: 150 mm

The detection distance cannot be guaranteed if the reflector is deformed or the tape type reflector is applied on uneven surface.

Note 2: Cable length: 1m (50g when the cable length is 2m, 110g when the cable length is 5m.)

Note 3: Cable length: 1m (55g when the cable length is 2m, 120g when the cable length is 5m.)
SA1E Miniature Photoelectric Switches (Built-in Amplifier Type)

Slit and Sensing Range

A slit, which changes the beam size of through-beam sensors, can easily be attached to the sensing side of the through-beam projector and receiver. Three different slit widths are available.

<table>
<thead>
<tr>
<th>Slit</th>
<th>w/Sensitivity Adjustment</th>
<th>w/o Sensitivity Adjustment</th>
</tr>
</thead>
<tbody>
<tr>
<td>Type No.</td>
<td>Slit Width (mm)</td>
<td>Sensing Range (m)</td>
</tr>
<tr>
<td></td>
<td>Used on one side</td>
<td>Used on both sides</td>
</tr>
<tr>
<td>SA9Z-S06</td>
<td>0.5 mm</td>
<td>2.5</td>
</tr>
<tr>
<td>SA9Z-S07</td>
<td>1.0 mm</td>
<td>3.5</td>
</tr>
<tr>
<td>SA9Z-S08</td>
<td>2.0 mm</td>
<td>6.0</td>
</tr>
<tr>
<td>SA9Z-S09</td>
<td>0.5 mm</td>
<td>2.0</td>
</tr>
<tr>
<td>SA9Z-S10</td>
<td>1.0 mm</td>
<td>3.0</td>
</tr>
<tr>
<td>SA9Z-S11</td>
<td>2.0 mm</td>
<td>5.5</td>
</tr>
<tr>
<td>SA9Z-S12</td>
<td>0.8 mm</td>
<td>0.8</td>
</tr>
<tr>
<td>SA9Z-S13</td>
<td>1.0 mm</td>
<td>1.5</td>
</tr>
<tr>
<td>SA9Z-S14</td>
<td>2.0 mm</td>
<td>2.5</td>
</tr>
</tbody>
</table>

Used on one side: Slit is attached to the receiver only.

Dimensions

- **Vertical Slit**
  - SA9Z-S06
  - SA9Z-S07
  - SA9Z-S08

- **Horizontal Slit**
  - SA9Z-S09
  - SA9Z-S10
  - SA9Z-S11

- **Round Slit**
  - SA9Z-S12
  - SA9Z-S13
  - SA9Z-S14

Material: Stainless Steel

Output Circuit & Wiring Diagram

- **NPN Output**
  - (Connector Pin Assignment)
    - ➀ (+V)
    - ➁ (NC)
    - ➂ (Out) (0V)

- **PNP Output**
  - (Connector Pin Assignment)
    - ➀ (+V)
    - ➁ (NC)
    - ➂ (Out) (0V)

- **Through-beam Type Projector**
  - (Connector Pin Assignment)
    - ➀ (+V)
    - ➁ (NC)
    - ➂ (Out) (0V)

The slit can be pressed to snap onto the front easily.

Horizontal slits and round slits have an orientation. Make sure that the TOP marking comes on top of the sensor (LED side).
SA1E Miniature Photoelectric Switches (Built-in Amplifier Type)

Dimensions

- **Cable Type**
  - Through-beam
  - Polarized retroreflective
  - Diffuse-reflective
  - Small-beam reflective
  - Convergent reflective

- **Cable Type**
  - Through-beam
  - Polarized retroreflective
  - Diffuse-reflective
  - Small-beam reflective
  - Convergent reflective

**Note 1:** Power ON LED (green) for through-beam projector

**Note 2:** No sensitivity control and stable LED are attached on the through-beam projector.

**Note 3:** 5.2 mm for polarized retroreflective type

**Note 4:** No sensitivity control is installed on the type without sensitivity adjustment.

**Note 5:** Cable length depends on types.

Background Suppression (BGS)

**Note 6:** Stable LED is not provided on the background suppression type.

All dimensions in mm.
SA1E Miniature Photoelectric Switches (Built-in Amplifier Type)

- **Connector Type**
  - Through-beam
    - Polarized retroreflective
    - Diffuse-reflective
    - Small-beam reflective
    - Convergent reflective

- **Through-beam**
  - Operation LED (yellow) (Note 1)
  - Stable LED (green) (Note 2)
  - Sensitivity Control (Note 2) (Note 4)

Note 1: Power ON LED (green) for through-beam projector
Note 2: No sensitivity control and stable LED are attached on the through-beam projector.
Note 3: 5.2 mm for polarized retroreflective type
Note 4: No sensitivity control is installed on the type without sensitivity adjustment.
Note 5: Cable length depends on types.

**Background Suppression (BGS)**

Note 6: Stable LED is not provided on the background suppression type.
Note 7: The connector length is 18 mm when a right-angle connector cable (SA9Z-CM8K-4L?) is attached.

All dimensions in mm.
SA1E Miniature Photoelectric Switches (Built-in Amplifier Type)

Dimensions

- Mounting Bracket
  - SA9Z-K01
  - With Mounting Bracket
  
  (Material: Stainless Steel)

  Note 1: Center of optical axis (through-beam type)
  Note 2: Center of optical axis (polarized retroreflective, diffuse reflective, small-beam reflective, and convergent reflective type)

- SA9Z-K02
  - With Mounting Bracket
  
  (Material: Stainless Steel)

  Note 1: Center of optical axis (through-beam type)
  Note 2: Center of optical axis (polarized retroreflective, diffuse reflective, small-beam reflective, and convergent reflective type)

- SA9Z-K03
  - With Mounting Bracket
  
  (Material: Stainless Steel)

  Note 1: Center of optical axis (through-beam type)
  Note 2: Center of optical axis (polarized retroreflective, diffuse reflective, small-beam reflective, and convergent reflective type)

All dimensions are in mm.
SA1E Miniature Photoelectric Switches (Built-in Amplifier Type)

• Reflector

IAC-R5

IAC-R6

(Effective reflecting area: 30 × 31)

IAC-R8

IAC-RS1

IAC-RS2

Thicknes = 0.5 mm

Thicknes = 0.5 mm

IAC-R7M (rear/side mounting)

IAC-R7B (rear mounting)

IAC-R7S (side mounting)

• Effective reflecting area: 8.6 × 29.5
• The mounting plate for reflector must be 0.8 to 2.5 mm in thickness.

All dimensions are in mm.
SA1E Miniature Photoelectric Switches (Built-in Amplifier Type)

### Dimensions

- **Reflector Mounting Bracket**

**IAC-L2 (for IAC-R5)**

![IAC-L2 Diagram](image1)

- Material: SPCC (zinc plating)

**IAC-L3 (for IAC-R6)**

![IAC-L3 Diagram](image2)

- Material: SPCC (zinc plating)

**IAC-L5 (for IAC-R8)**

![IAC-L5 Diagram](image3)

- Material: SPCC (zinc plating)

- **Connector Cable (connector on one end)**

**Straight Type (SA9Z-CM8K-4S)**

- Cable length: 2 or 5m

![Straight Type Diagram](image4)

- Dielectric strength when installed on the SA1E: 1000V AC (between live part and mounting bracket, except between live part and tightening ring)

**Right-angle Type (SA9Z-CM8K-4L)**

- Cable length: 2 or 5m

![Right-angle Type Diagram](image5)

- **Air Blower Mounting Block**

**SA9Z-A02**

![SA9Z-A02 Diagram](image6)

- The SA9Z-A02 air blower mounting block is supplied with two mounting screws (M3 × 20 mm sems screws), one screw for plugging the air supply port (M5 × 6 mm), and one gasket for plugging the air supply port.

- An air tube fitting (M5) can be installed to either the top or side. Tighten the fitting to a torque of 0.5 N·m maximum.

- The air tube fitting and mounting bracket are not supplied and must be ordered separately (recommended mounting bracket: SA9Z-K01).

All dimensions are in mm.
SA1E Miniature Photoelectric Switches (Built-in Amplifier Type)

Characteristics (Typical)

1-1. Through-beam Type SA1E-T (Infrared LED w/sensitivity adjustment)
SA1E-TA (Red LED w/sensitivity adjustment)

- Excess Gain (Without slit)
- Lateral Displacement (Without slit)
- Angle (Without slit)

- Excess Gain (With vertical slit)
- Excess Gain (With horizontal slit)
- Excess Gain (With round slit)

- Lateral Displacement (With 0.5-mm vertical slit)
- Lateral Displacement (With 1.0-mm vertical slit)
- Lateral Displacement (With 2.0-mm vertical slit)

- Lateral Displacement (With 0.5-mm horizontal slit)
- Lateral Displacement (With 1.0-mm horizontal slit)
- Lateral Displacement (With 2.0-mm horizontal slit)

- Lateral Displacement (With ø0.5-mm round slit)
- Lateral Displacement (With ø1.0-mm round slit)
- Lateral Displacement (With ø2.0-mm round slit)
Characteristics (Typical)

1-2. Through-beam Type SA1E-T-NA (Infrared LED w/o sensitivity adjustment)

- Excess Gain (Without slit)
- Lateral Displacement (Without slit)
- Angle (Without slit)

- Excess Gain (With vertical slit)
- Lateral Displacement (With 0.5-mm vertical slit)
- Lateral Displacement (With 1.0-mm vertical slit)
- Lateral Displacement (With 2.0-mm vertical slit)

- Excess Gain (With horizontal slit)
- Lateral Displacement (With 0.5-mm horizontal slit)
- Lateral Displacement (With 1.0-mm horizontal slit)
- Lateral Displacement (With 2.0-mm horizontal slit)

- Excess Gain (With round slit)
- Lateral Displacement (With ø0.5-mm round slit)
- Lateral Displacement (With ø1.0-mm round slit)
- Lateral Displacement (With ø2.0-mm round slit)
6. Convergent Reflective Type SA1E-G (Infrared LED w/sensitivity adjustment)

**Excess Gain**

- The operation LED turns on (yellow) when the control output is on.
- The stable LED turns on (green) either at stable incident or stable interruption. Make sure to use the photoelectric switch after the stable operation is ensured.
- In the light ON operation, the output turns on when the receiving light intensity level is 1.0 or less as shown on the right.
- In the dark-ON operation, the output turns on when the receiving light intensity level is 1.0 or over as shown on the right.

**Lateral Displacement**

- The graph on the left shows the sensing distances for different colors and materials and can be used as a reference when setting the distance. Because sensing distance depends on the object's size and surface condition, provide a sufficient distance.
- Note that sensing may be affected by reflective object behind the sensing object.
- Referring to the graph on the left, provide a sufficient distance between the photoelectric switch and background.

**Object Size vs. Sensing Distance**

- The graph on the left shows the sensing distances for different colors and materials and can be used as a reference when setting the distance. Because sensing distance depends on the object's size and surface condition, provide a sufficient distance.
- The stable LED turns on (green) either at stable incident or stable interruption. Make sure to use the photoelectric switch after the stable operation is ensured.

**Brightness vs. Sensing Distance**

- The graph on the left shows the sensing distances for different colors and materials and can be used as a reference when setting the distance. Because sensing distance depends on the object's size and surface condition, provide a sufficient distance.
- The stable LED turns on (green) either at stable incident or stable interruption. Make sure to use the photoelectric switch after the stable operation is ensured.

**Color Mat Paper and Other Materials**

- The graph on the left shows the sensing distances for different colors and materials and can be used as a reference when setting the distance. Because sensing distance depends on the object's size and surface condition, provide a sufficient distance.
- The stable LED turns on (green) either at stable incident or stable interruption. Make sure to use the photoelectric switch after the stable operation is ensured.

**Object Size: 50 mm**

Instructions

1. Indicator and Output Operation (except for background suppression type)

- The operation LED turns on (yellow) when the control output is on.
- The stable LED turns on (green) either at stable incident or stable interruption. Make sure to use the photoelectric switch after the stable operation is ensured.
- In the light ON operation, the output turns on when the receiving light intensity level is 1.0 or over as shown on the right.
- In the dark-ON operation, the output turns on when the receiving light intensity level is 1.0 or less as shown on the right.

2. Optical Axis Alignment (Light ON)

- **Through-beam type**

  Fasten the receiver temporarily. Place the projector to face the receiver. Move the projector up, down, right and left to find the range where the operation LED turns on. Fasten the projector in the middle of the range. Next, move the receiver up, down, right and left in the same manner and fasten in the middle of the range where the operation LED turns on. Make sure that stable LED turns on at stable incident and stable interruption.
• Polarized retroreflective type
  Install the reflector perpendicularly to the optical axis. Move the SA1E photoelectric switch up, down, right, and left to find the range where the operation LED turns on. Fasten the switch in the middle of the range. Polarized retroreflective type can be installed also by finding the position where the reflection of projected red light is most intense, while observing the reflection on the reflector from behind the switch. Make sure that stable LED turns on at stable incident and stable interruption.

• Diffuse-reflective type/Small-beam reflective type
  Place the SA1E photoelectric switch where the switch can detect the object. Move the switch up, down, right and left to find the range where the operation LED turns on. Fasten the switch in the middle of the range. Make sure that stable LED turns on at stable incident and stable interruption. Because the light source element of small-beam reflective type is a red LED, visual inspection is possible as well.

3. Sensitivity Adjustment
• Referring to the table below, adjust the sensitivity of the SA1E photoelectric switch when necessary, in such cases as the through-beam type is used to detect small or translucent objects or the reflective type is affected by background. The table explains the status of operation LED when the operation mode is set to light or the reflective type.
• After adjusting the sensitivity, make sure that stable LED turns on at stable incident and stable interruption. For detecting objects too small to turn on the stable LED, use an optional slit.
• Sensitivity is set to the maximum at the factory before shipment. When adjusting the sensitivity, use the screwdriver supplied with the SA1E photoelectric switch to turn the control as shown below, to a torque of 0.05 N·m maximum.

<table>
<thead>
<tr>
<th>Step</th>
<th>Photoelectric Switch Status</th>
<th>Sensitivity Control</th>
<th>Adjusting Procedure</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Receiving light</td>
<td>max. min.</td>
<td>Turn the control counter-clockwise to the minimum. Then turn clockwise until the operation LED turns on (turns off with dark ON type) (point A).</td>
</tr>
<tr>
<td></td>
<td>• Through-beam, polarized reflective: No object detected</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Diffuse reflective, small-beam reflective, convergent reflective: Object detected</td>
<td></td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>Light is interrupted</td>
<td>max. min.</td>
<td>At interruption status, turn the control clockwise from point A, until the operation LED turns on (turns off with dark ON type) (point B). If the operation LED does not turn on (turn off with dark ON type) even though the control has reached the maximum, set the maximum position as point B.</td>
</tr>
<tr>
<td></td>
<td>• Through-beam, polarized reflective: Object detected</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Diffuse reflective, small-beam reflective, convergent reflective: No object detected</td>
<td></td>
<td></td>
</tr>
<tr>
<td>3</td>
<td></td>
<td>max. min.</td>
<td>Set the middle point between point A and B as point C.</td>
</tr>
</tbody>
</table>

4. Adjustment of Sensing Range for Background Suppression (BGS) Type
• When adjusting the sensing range, follow the instruction below.

<table>
<thead>
<tr>
<th>Step</th>
<th>Distance Control</th>
<th>Adjusting Procedure</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td></td>
<td>Install the photoelectric switch and the object firmly. Turn the control counterclockwise until the operation LED turns off (turns on with dark ON type). From this point, turn the control clockwise until the operation LED turns on (turns off with dark ON type) (point A).</td>
</tr>
<tr>
<td>2</td>
<td></td>
<td>Remove the object, and confirm that the operation LED turns off (turns on with dark ON type). Turn the control clockwise until the operation LED turns on (detecting the background) (turns off with dark ON type) (point B). (Note 1)</td>
</tr>
<tr>
<td>3</td>
<td></td>
<td>Set the middle point between point A and B as point C. (Note 2)</td>
</tr>
</tbody>
</table>

Note 1: When the background is far off and not detected, turn the control 360°, and set the point as point C.
Note 2: Because the control is multi-turn, it may take more than one turn to move from point A to point B.

5. Power Supply and Wiring
• Do not use the SA1E photoelectric switch at the transient status immediately after turning on the power (approx. 100 ms, background suppression type: 200 ms). When the load and switch use different power supplies, make sure to power up the switch first.
• Use a power supply with little noise and inrush current, and use the photoelectric switch within the rated voltage range. Make sure that ripple factor is within the allowable limit. Do not apply AC voltage, otherwise the switch may blow out or burn.
• When using a switching power supply, make sure to ground the FG (frame ground) terminal, otherwise high-frequency noise may affect the photoelectric switch.
• Turn power off before inserting/removing the connector on photoelectric switch. Make sure that excessive mechanical force is not applied to the connector. Connect the connector cable to a tightening torque of 0.5 N·m maximum.
• To ensure the degree of protection, use the applicable connector cable for the connector type. Connector cables are ordered separately.
• Avoid parallel wiring with high-voltage or power lines in the same conduit, otherwise noise may cause malfunction and damage. When wiring is long, use a separate conduit for wiring.
• Use a cable of 0.3 mm² minimum core wires, then the cable can be extended up to 100m.
6. Installation

Installing the Photoelectric Switch

- Do not install the SA1E photoelectric switches in an area where the switches are subject to the following conditions, otherwise malfunction and damage may be caused.
  - Inductive devices or heat source
  - Extreme vibration or shock
  - Large amount of dust
  - Toxic gases
  - Water, oil, chemicals
  - Outdoor

- Make sure to prevent sunlight, fluorescent light, and especially the fluorescent light of inverters from entering the receiver of the photoelectric switch directly. Keep the through-beam type receiver away from intense extraneous light.

- Interference prevention allows two SA1E switches to be mounted in close proximity. However, the through-beam type is not equipped with interference prevention. Maintain appropriate distance between the switches referring to the lateral displacement characteristics on pages 1273 and 1274.

- Because the SA1E photoelectric switches are IP67 waterproof, the SA1E can be exposed to water. However, wipe water drops and smears from the lens and slit using a soft cloth to make sure of the best detecting performance.

- Polycarbonate or acrylic resins are used for optical elements. Do not use ammonia or caustic soda for cleaning, otherwise optical elements will be dissolved. To remove dust and moisture build-up, use soft dry cloth.

- Tighten the mounting screws (M3) to a torque of 0.5 N·m. Do not tighten the mounting screws excessively or hit the switch with a hammer, otherwise the protection degree cannot be maintained.

Installing the Reflector

- Use M4 mounting screws for the IAC-R5 reflector and M5 mounting screws for the IAC-R6 reflector. Tighten the mounting screws to a tightening torque of 0.5 N·m maximum. Mounting screws are not supplied with the switch.

- Use the M3 self-tapping screw, flat washer, and spring washer to tighten the IAC-R7 reflector to a torque of 0.5 to 0.6 N·m.

- While optional reflector mounting bracket IAC-L2 is not supplied with mounting screws or nuts, the IAC-L3 and IAC-L5 are supplied with mounting screws for mounting the reflector on the bracket.

- Reflector IAC-RS1 and IAC-RS2 can be installed directly on a flat surface using the adhesive tape attached to the back of the reflector. Before attaching the reflector, clean the board surface to ensure secure attachment.

Installing the air blower mounting block SA9Z-A02

- When installing the SA9Z-A02 on the SA1E photoelectric switch, use the attached M3 × 20 mounting screws and tighten to a torque of 0.5 N·m maximum.

- Do not use the mounting screw (M3 × 12) supplied with the mounting bracket (SA9Z-K01) to mount the SA1E photoelectric switches.

- The SA9Z-A02 cannot be used with the through-beam slits (SA9Z-S06 to S14).

- The air tube fitting (M5) can be installed to either the top or side. The air tube is not supplied.

- Close the unused port using the supplied air supply port plugging screw and gasket to a tightening torque of 1 to 2 N·m maximum. The recommended air pressure is 0.1 to 0.3 MPa.

Installing the background suppression (BGS) type

- This sensor can detect objects correctly when the sensor head is installed perpendicular to the moving object. Install the sensor head as shown below to minimize sensing errors.

Safety Precautions

Turn off power to the SA1E Miniature Photoelectric Switches before installation, removal, wiring, maintenance, and inspection. Failure to turn power off may cause electrical shock or fire hazard.